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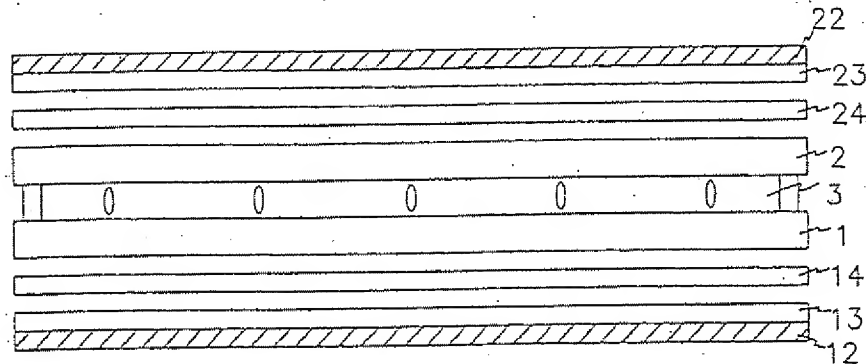
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(54) **A vertically aligned liquid crystal display device having an optimized viewing angle**

(57) A method of improving the viewing angle of a vertically-aligned liquid crystal display device is presented. The method involves designing an uniaxial compensation film to provide a retardation value of 200 nm or less for light having a wavelength of about 550 nm. Using this uniaxial compensation film, a display device can be built by obtaining a liquid crystal panel with liquid crystal molecules (3) contained between glass sub-

strates (1,2) attaching an uniaxial compensation film (24,14) to at least one of the glass substrates, and attaching a polarization film (12,22) and electrodes to the compensation film. Preferably, the uniaxial compensation film has a thickness less than or equal to 50 microns. Where there are multiple compensation films, the total thickness and the total retardation values should be considered.

**FIG.1**



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## Description

[0001] The present invention relates to a liquid crystal display devices.

[0002] A liquid crystal display ("LCD") device includes upper and lower panels provided with field-generating electrodes thereon, a liquid crystal layer interposed therebetween, a pair of a polarizer and an analyzer, compensation films, etc. The LCD generates electric field in the liquid crystal layer by applying electric voltages to the field-generating electrodes and adjusts the intensity of the electric field to control the transmittance of light passing through the liquid crystal layer, thereby displaying desired images.

[0003] One of the most widely used types of LCD has a common electrode and a plurality of pixel electrodes provided on respective panels and a plurality of thin film transistors ("TFT") for switching voltages applied to the pixel electrodes, which is provided on the panel having the pixel electrodes.

[0004] LCDs may operate in one of several modes. An LCD operating in a vertically-aligned ("VA") mode contains liquid crystal molecules aligned perpendicular to two panels. VA-mode LCDs are sometimes preferred for their high contrast ratio and wide viewing angle.

[0005] However, the LCD suffers from light leakage, the severity of which increases with viewing angle. The light leakage, which causes poor visibility from the sides and a narrow viewing angle, is caused by variations in light path and in the effective angle made by the polarizer and the analyzer depending on the viewing directions.

[0006] Compensation films are sometimes used to neutralize the effect of these variations. However, use of compensation films usually significantly increases the cost of the LCD because they are expensive and there is no efficient way to select the compensation film that yields optimal results. A method of determining the optimal parameters of a compensation film without the costly trial-and-error process is needed in order to allow more LCD applications to take advantage of compensation films.

[0007] The invention relates to a method of making a vertically-aligned liquid crystal display device and a display device made using this method. In more detail, an aspect involves providing liquid crystal molecules positioned between a first glass substrate and a second glass substrate, and coupling a uniaxial compensation film to at least one of the glass substrates such that the uniaxial compensation film provides a retardation value of 200 nm or less for light having a wavelength of about 550 nm. When building a display device, a liquid crystal panel with liquid crystal molecules contained between glass substrates is first provided. The liquid crystal molecules are positioned such that the long axes of the liquid crystal molecules are oriented orthogonal to the glass substrates in the absence of electrical field. Then, a set of compensation films are coupled to at least one of the glass substrates. The set of compensation films includes one or more uniaxial compensation films and provides a total retardation value of less than or equal to 200 nm for light having a wavelength of about 550 nm. A polarization film is coupled to the set of compensation films, and coupling electrodes are coupled to the liquid crystal panel.

[0008] As stated above, the invention also includes a display device built using the above method. More specifically, the invention includes a display device including a liquid crystal layer disposed between glass substrates so that long axes of liquid crystal molecules are oriented orthogonal to the glass substrates, a set of compensation films coupled to at least one of the glass substrates, wherein the set of compensation films are selected based on having a total retardation value less than or equal to 200 nm for light having a wavelength of about 550 nm, a polarization film coupled to the set of compensation films, and a first electrode and a second electrode coupled to the glass substrates.

[0009] In another aspect, there is provided a method of improving the viewing angle of a vertically-aligned liquid crystal display device, the method comprising: providing liquid crystal molecules positioned between a first glass substrate and a second glass substrate; and coupling a uniaxial compensation film of a predetermined thickness to at least one of the glass substrates such that the uniaxial compensation film provides a retardation value of 200nm or less for light having a wavelength of about 550nm.

[0010] The above and other advantages of the present invention will become more apparent by describing preferred embodiments thereof in detail with reference to the accompanying drawings in which:

Fig. 1 is a sectional view of an LCD according to an embodiment of the present invention;

Fig. 2 is a layout view of a TFT array panel of an LCD according to an embodiment of the present invention;

Fig. 3 is a sectional view of the TFT array panel shown in Fig. 2 taken along the line III-III';

Fig. 4 is a layout view of a color filter array panel of an LCD according to an embodiment of the present invention;

Fig. 5 is a sectional view of an LCD according to another embodiment of the present invention;

Fig. 6 is a sectional view of a TFT array panel of an LCD according to another embodiment of the present invention;

Fig. 7 is a sectional view of an LCD according to another embodiment of the present invention;

Fig. 8 is a layout view of a TFT array panel of an LCD according to another embodiment of the present invention;

Fig. 9 is a sectional view of the TFT array panel shown Fig. 8 taken along the line IX-IX';

Fig. 10 is a graph showing reflectance as function of applied voltage for a transfective LCD with and without uniaxial (C-plate) compensation films;

Fig. 11 is a graph showing transmittance as function of applied voltage for a transmissive LCD with and without uniaxial (C-plate) compensation films;

Figs. 12A to 12F are graphs showing isocontrast curves of a reflective type LCD without and with one C-plate attached to the upper panel;

Figs. 13A to 13F are graphs showing isocontrast curves of a transmissive type LCD without and with one C-plate attached to the upper panel;

Figs. 14A to 14E are graphs showing isocontrast curves of a reflective type LCD with C-plates attached to both upper and lower panels; and

Figs. 15A to 15E are graphs showing isocontrast curves of a transmissive type LCD with C-plates attached to both upper and lower panels.

[0011] The present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein.

[0012] In the drawings, the thickness of layers and regions are exaggerated for clarity. Like numerals refer to like elements throughout. It will be understood that when an element such as a layer, film, region, substrate or panel is referred to as being "on" another element, it can be directly on the other element or on one or more intervening elements. In contrast, when an element is referred to as being "directly on" another element, there are no intervening elements present.

[0013] Then, LCDs according to embodiments of the present invention will be described in detail with reference to the drawings.

[0014] Fig. 1 is a sectional view of a transmissive type LCD according to an embodiment of the present invention.

[0015] An LCD according to this embodiment includes a TFT array panel 1 and a color filter array panel 2 facing each other, and a liquid crystal layer 3 interposed between the two panels 1 and 2. The LCD also includes first and second polarization films 12 and 22 having nonparallel polarization axes, and first and second protective films 13 and 23 preferably made of TAC (triacetate cellulose) films and attached on the first and the second polarization films 12 and 22 for protecting the polarization films 12 and 22, respectively. The LCD further includes a first uniaxial (C-plate) compensation film 14 inserted between the TFT array panel 1 and the first protective film 13, and a second uniaxial compensation film 24 inserted between the color filter array panel 2 and the second protective film 23.

[0016] The LCD is in a vertically-aligned (VA) mode. That is, the liquid crystal layer 3 of the LCD includes liquid crystal molecules aligned to make their long axes substantially perpendicular to the two panels 1 and 2.

[0017] The first and the second protective films 13 and 23 generate slight retardation. In addition, the uniaxial compensation films 14 and 24 have negativity and generate retardation in a range between about 0 nm and about 200 nm for the light having a wavelength of 550 nm. Here, the uniaxiality means that  $n_x = n_y \neq n_z$  and the negativity means that  $n_x = n_y > n_z$ , where  $n_x$ ,  $n_y$  and  $n_z$  denote the refractive indices of x, y and z directions, respectively.

[0018] The first uniaxial compensation film 14 may be omitted.

[0019] Now, a TFT array panel and a color filter array panel of an LCD according to embodiments are described in more detail.

[0020] Fig. 2 is a layout view of a TFT array panel for an LCD according to an embodiment of the present invention, and Fig. 3 is a sectional view of the TFT array panel shown in Fig. 2 taken along the line III-III'.

[0021] As shown in Figs. 2. and 3, a gate wire 121, 123 and 125 preferably made of a metal having low resistivity such as aluminum, silver, etc. is formed on a transparent insulating substrate 110. The gate wire 121, 123 and 125 includes a plurality of gate lines 121 extending in a transverse direction and a plurality of gate electrodes 123 connected to the gate lines 121. An end portion 125 of each gate line 121 is widened for connection with an external circuit.

[0022] A gate insulating layer 140 is formed on the entire surface of the substrate including the gate wire 121, 123 and 125.

[0023] A plurality of semiconductor stripes 151, 153 and 159 preferably made of amorphous silicon are formed on the gate insulating layer 140, and a plurality of ohmic contacts 161, 162, 163 and 165 preferably made of amorphous silicon heavily doped with n-type impurity are formed on the semiconductor stripes 151, 153 and 159.

[0024] A data wire 171, 173, 175, 177 and 179 preferably made of a metal having low resistivity such as aluminum, silver, etc. is formed on the ohmic contacts 161, 162, 163 and 165 and the gate insulating layer 140.

[0025] The data wire 171, 173, 175, 177 and 179 includes a plurality of data lines 171 intersecting the gate lines 121 to define a plurality of pixel areas, a plurality of source electrodes 173 which are branches of the data lines 171 and connected to the ohmic contacts 163, a plurality of drain electrode 175 separated from the source electrodes 173 and formed on the ohmic contacts 165 opposite to the source electrodes 173 with respect to the gate electrodes 123, and a plurality of storage electrodes 177 overlapping the gate lines 121 to form storage capacitors. An end portion 179 of each data line 171 is widened for connection with an external circuit.

[0026] A passivation layer 180 is formed on the data wire 171, 173, 175, 177 and 179. The passivation layer 180

has a plurality of first contact holes 181 exposing the drain electrodes 175, a plurality of second contact holes 182 exposing the end portions 125 of the gate lines, a plurality of third contact holes 183 exposing the end portions 179 of the data lines 171, and a plurality of fourth contact holes 184 exposing the storage electrodes 177.

[0027] A plurality of pixel electrodes 190 and a plurality of contact assistants 95 and 97 are formed on the passivation layer 180. The pixel electrodes 190 are connected to the drain electrodes 175 and the storage electrodes 177 via the first and the fourth contact holes 181 and 184, respectively, and the contact assistants 95 and 97 are connected to the exposed end portions 125 of the gate lines 121 and the exposed end portions 179 of the data lines 171 via the second and the third contact holes 182 and 183, respectively. The pixel electrodes 190 and the contact assistants 95 and 97 are preferably made of transparent material such as ITO (indium tin oxide) or IZO (indium zinc oxide).

[0028] Fig. 4 is a layout view of a color filter array panel of an LCD according to an embodiment of the present invention.

[0029] A black matrix 220 is formed on an insulating substrate 210, a plurality of color filters 230 are formed on the black matrix 220, and a common electrode 270 is formed on the color filters 230. The common electrode 270 is preferably made of a transparent conductive material such as ITO or IZO.

[0030] Fig. 5 is a sectional view of a reflective type LCD without separate light source according to another embodiment of the present invention.

[0031] An LCD according to this embodiment includes a TFT array panel 1 and a color filter array panel 2 facing each other, and a liquid crystal layer 3 interposed between the two panels 1 and 2. The LCD further includes a polarization film 22 and a protective film 23 attached on the polarization film 22 for protecting the polarization film 22. The LCD also includes a uniaxial compensation film 24 and a reverse dispersion phase difference film 25 inserted between the color filter array panel 2 and the protective film 23.

[0032] The LCD is in a VA mode. The protective film 23 generates slight retardation, and the uniaxial compensation film 24 has negativity and generates retardation ranging 0nm to 200nm for the light with 550nm wavelength.

[0033] Fig. 6 is a sectional view of a TFT array panel of an LCD according to another embodiment of the present invention.

[0034] Referring to Fig. 6, a gate wire 121, 123 and 125, a gate insulating layer 140, a plurality of semiconductor stripes 151 and 153, a plurality of ohmic contacts 161, 162, 163 and 165, a data wire 171, 173, 175, 177 and 179, a passivation layer 180, a plurality of pixel electrodes 190, and a plurality of contact assistants 95 and 97 are formed on a substrate 110.

[0035] The surface of the passivation layer 180 has embossment including prominences/protrusions and depressions, and the pixel electrodes 190 are preferably made of a metal having good reflectance such as aluminum.

[0036] Fig. 7 is a sectional view of a transfective LCD according to another embodiment of the present invention.

[0037] An LCD according to this embodiment includes a TFT array panel 1 and a color filter array panel 2 facing each other, and a liquid crystal layer 3 interposed between the two panels 1 and 2. The LCD also includes a pair of first and second polarization films 12 and 22, and a pair of first and second protective films 13 and 23 attached on the polarization films 12 and 22, respectively. The LCD further includes a first uniaxial (C-plate) compensation film 14 and a first reverse dispersion phase difference film 15 inserted between the TFT array panel 1 and the first protective film 13, and a second uniaxial (C-plate) compensation film 24 and a second reverse dispersion phase difference film 25 inserted between the color filter array panel 2 and the second protective film 23.

[0038] The LCD is in a VA mode. The first and the second protective films 13 and 23 generate slight retardation, and the first and the second uniaxial compensation films 14 and 24 have negativity and generate retardation in a range from 0nm to 200nm for the light with 550nm wavelength. The first uniaxial compensation film 14 may be omitted.

[0039] Fig. 8 is a layout view of a TFT array panel of an LCD according to an embodiment of the present invention, and Fig. 9 is a sectional view of the TFT array panel shown in Fig. 8 taken along the line IX-IX'.

[0040] Referring to Fig. 8, a gate wire 121, 123 and 125, a gate insulating layer 140, a plurality of semiconductor stripes 151 and 153, a plurality of ohmic contacts 161, 162, 163 and 165, a data wire 171, 173, 175, 177 and 179, and a passivation layer 801 are formed on a substrate 110.

[0041] A plurality of transparent electrodes 90 and a plurality of contact assistants 95 and 97 preferably made of ITO or IZO are formed on the passivation layer 801. An interlayer insulating layer 802 having an embossed surface is formed on the transparent electrodes 90. A plurality of reflecting electrodes 80 are formed on the interlayer insulating layer 802, and each reflecting electrodes 80 has a window 82 for light transmission.

[0042] Various characteristics of various types of LCDs with various types of compensation films were measured.

[0043] The LCDs used for the measurement have conditions shown in TABLE 1 and TABLE 2.

TABLE 1

Mode	VA
Dopant	natural pitch of 67 microns
Twist Angle	90 degrees
Pretilt Angle	89 degrees
K11	13.0 pN
K22	5.1 pN
K33	14.7 pN
$\epsilon_{  }$	3.6
$\epsilon_{\perp}$	7.4
Cell Gap	2.89 microns

[0044] Here, K11, K22 and K33 are elastic coefficients of spreading, twisting and bending measured in pico-newton (pN) and  $\epsilon_{||}$  and  $\epsilon_{\perp}$  are permittivity parallel to and perpendicular to the director, respectively.

TABLE 2

TABLE 2

Liquid Crystal			$n_{\infty}$	A(nm <sup>-2</sup> )	Thickness (microns)	Δnd for 550nm wavelength
	VA	ne	1.5369	7651.0	2.89	240nm
		no	1.4607	5569.0		
Reverse dispersion λ/4 plate	ne		1.5934	-268.8	52.14	142.86nm
	no		1.59	0		
TAC	nx		ny	nz	80	-
	1.4800		1.4798	1.4791		
C-Plate	nx		ny	nz	20	80nm
	1.504		1.504	1.500		

[0045] Here,  $n_e$  is the refractive index parallel to the director (i.e. for extraordinary ray) and  $n_o$  is the refractive index perpendicular to the director (i.e. for ordinary ray), while  $\Delta n = n_e - n_o$ . In addition, the dispersion relation is given by:

$$n(\lambda) = n_{\infty} + \frac{A}{\lambda^2},$$

where  $n_{\infty}$  is the refractive index for infinite wavelength and  $A$  is a constant.

[0046] Figs. 10 and 11 are graphs respectively showing reflectance and transmittance as function of applied voltage for a transfective LCD with and without uniaxial (C-plate) compensation films.

[0047] The curves show that the presence of the uniaxial compensation films hardly affects the reflectance and the transmittance of the LCD.

[0048] Figs. 12A to 12F are graphs showing isocontrast curves of a reflective type LCD without and with one C-plate attached to the upper panel. Figs. 12A to 12F show the isocontrast curves for the cases 2 to 7 in the TABLE 3, respectively.

TABLE 3

Case	Mode	Number/ Thickness(um)/ Δnd of C plate	Reflective Type			
			Reflectance (%)	Front view CR	Viewing Angle (up/down/left/ right) CR 2:1	Areal Isocontrast Ratio (CR 10:1)
1	TN	None	11.7	19.9	47/34/80/66	0.861
2	VA	None	16.9	26.0	68/68/51/51	0.757
3	VA	One/ 20/ 80nm	16.9	25.8	80/80/79/79	1
4	VA	one/ 40/160nm	16.9	24.0	55/55/68/68	1.324
5	VA	One/ 60/ 240nm	16.9	22.1	42/42/50/50	0.987
6	VA	One/ 80/ 320nm	16.9	26.6	35/35/42/42	0.723
7	VA	One/ 100/ 400nm	16.9	26.6	31/31/36/36	0.603

[0049] Figs. 13A to 13F are graphs showing isocontrast curves of a transmissive type LCD without and with one C-plate attached to the upper panel. Figs. 13A to 13F show the isocontrast curves for the cases 2 to 7 in TABLE 4, respectively.

TABLE 4

Case	Mode	Number /Thickness(um)/ Δnd of C plate	Transmissive type			
			Transmittance (%)	Front View CR	Viewing Angle (up/down/left/ right) CR 2:1	Areal Isocontrast Ratio (CR 10:1)
1	TN	None	7.4	378.4	59/59/80/80	1.065
2	VA	None	13.0	881.6	80/47/80/80	1.404
3	VA	One/ 20/ 80nm	13.0	880.3	80/40/80/79	1.55
4	VA	One/ 40/ 160nm	13.0	881.9	60/34/70/63	1.410
5	VA	One/ 60/ 240nm	13.0	880.7	50/31/57/54	1.177
6	VA	One/ 80/ 320nm	13.0	881.0	44/30/50/49	0.925
7	VA	One/ 100/ 400nm	13.0	882.0	39/27/45/44	0.797

[0050] Figs. 14A to 14E are graphs showing isocontrast curves of a reflective type LCD with two C-plates respectively attached to upper and lower panels. Figs. 14A to 14E show the isocontrast curves for Cases 8 to 12, respectively.

TABLE 5

Case	Mode	Thickness(um)/ Δnd of C plate	Reflective type			
			Reflectivity (%)	Front view CR	Viewing Angle (up/down/left/ right) CR 2:1	Areal Isocontrast Ratio (CR 10:1)
8	VA	10/ 40nm x 2	16.9	23.2	75/78/62/62	0.861
9	VA	20/ 80nm x 2	16.9	25.8	80/80/79/79	1

TABLE 5 (continued)

Case	Mode	Thickness(um)/ Δnd of C plate	Reflective type			
			Reflectivity (%)	Front view CR	Viewing Angle (up/down/left/ right) CR 2:1	Areal Isocontrast Ratio (CR 10:1)
10	VA	30/ 120nm x 2	16.9	24.3	69/69/80/80	1.209
11	VA	40/ 160nm x 2	16.9	24.0	55/55/68/68	1.324
12	VA	50/ 200nm x 2	16.9	24.3	47/47/58/58	1.242

[0051] Figs. 15A to 15E are graphs showing isocontrast curves of a transmissive type LCD with two C-plates respectively attached to upper and lower panels. Figs. 15A to 15E show the isocontrast curves for Cases 8 to 12 in TABLE 6, respectively.

TABLE 6

Case	Mode	Thickness(um)/ Δnd of C plate	Transmissive Type			
			Transmittance (%)	Front View CR	Viewing Angle (up/down/left/ right) CR 2:1	Areal Isocontrast Ratio (CR 10:1)
8	VA	10/ 40nm x 2	13.0	881.0	80/39/80/78	1.565
9	VA	20/ 80nm x 2	13.0	881.8	59/34/75/63	1.430
10	VA	30/ 120nm x 2	13.0	881.2	49/31/58/54	1.215
11	VA	40/ 160nm x 2	13.0	881.6	43/29/51/48	0.958
12	VA	50/ 200nm x 2	13.0	882.1	38/27/46/44	0.817

[0052] In TABLES 3 to 6, the areal isocontrast ratio is an isocontrast area for the contrast ratio of 10:1 divided by that in Case 3 of the reflective type LCD. White and black voltages in VA mode are 3.5V and 1.8V for the reflective type and 4.5V and 1.8V for transmissive type, respectively. The abbreviation "CR" stands for contrast ratio.

[0053] The ratios such as 2:1, 5:1, 10:1, 20:1 and 22:1 in the legends of Figs. 12A to 15E indicate contrast ratios and the values (for example, 68/68/51/51 in Fig. 12A) at the bottom of Figs. 12A to 15E indicate upper/lower/left/right side viewing angles giving the contrast ratio of 2:1.

[0054] The measurement values of TABLES 3 to 6 shown in Figs. 12A to 12F, 13A to 13F, and 14A to 15E can be summarized as follows.

[0055] Without uniaxial compensation film (C-plate), the transmittance, the reflectance, the contrast ratio at the front view, and the viewing angle of the VA mode are superior to those of the TN mode.

[0056] Compared with Case 2, which does not include a uniaxial compensation film, Cases 3 and 4 of the VA mode show both improved viewing angle and improved isocontrast curve, and Cases 3 and 4 of the transmissive mode show improved isocontrast curves. In contrast, Cases 5, 6 and 7, each of which includes a compensation film causing a retardation greater than 160 nm, show deteriorated viewing angle and deteriorated isocontrast curves. Data indicates that a uniaxial compensation film providing a retardation value larger than 160 nm has a detrimental effect on the LCD device.

[0057] With uniaxial compensation films attached to both upper and lower panels, the isocontrast curves for the transmissive-type LCDs are improved until the sum of the retardation values of the two compensation films equals to 160 nm. When the combined retardation value exceeds 160 nm, both the isocontrast curves and the viewing angles become worse. For the reflective-type LCDs, only one of the two compensation films contributes to the total retardation since light is not transmitted through both of films. Therefore, the actual retardation values of the compensation films for the cases 8 to 11 are equal to or smaller than 160 nm. This explains why case 12 for the reflective-type LCD shows improved isocontrast curves in spite of having a retardation value of 200 nm. For the transmissive-type LCD, although there is no experimental example for the case of 200 nm retardation, the results shown in TABLES 3 to 6 suggest that the isocontrast curves will be improved where retardation values are equal to or less than 200 nm.

[0058] The above-described experimental results show a correlation between the total thickness of the uniaxial com-

compensation films) and the viewing angle and/or the contrast ratio. It appears that the total thickness of the uniaxial compensation film(s) affects the viewing angle and/or the contrast ratio more than the number or the physical arrangement of the uniaxial compensation film(s).

**[0059]** Of the cases above, Case 3 has optimal characteristics both for the transmissive type and the reflective type LCDs. Although some cases show better contrast ratio at the front view than Case 3, the difference is small. Overall, Case 3 resulted in a better viewing angle than the other cases. Therefore, it can be said that Case 3 is optimized.

**[0060]** In conclusion, the total retardation of the uniaxial compensation film(s) equal to or under 200 nm improves the isocontrast curve and/or the viewing angle. This improvement is irrelevant to the number of uniaxial compensation films used and the type (reflective or the transmissive) of LCD.

**[0061]** According to the present invention, uniaxial compensation film(s) generating a predetermined retardation is used to improve the viewing angle of the LCD.

## Claims

1. A method of building a display device, the method comprising:

providing a liquid crystal panel including liquid crystal molecules contained between glass substrates;  
coupling one or more uniaxial compensation films to at least one of the glass substrates such that the one or more uniaxial compensation films provides a total retardation value less than or equal to 200 nm for light having a wavelength of about 550 nm.

2. A method according to claim 1, wherein long axes of the liquid crystal molecules are oriented orthogonal to the glass substrates in absence of electrical field, further comprising:

coupling a polarization film to the set of compensation films; and  
coupling electrodes to the liquid crystal panel.

3. The method of Claim 1 or 2 further comprising making the total retardation value less than or equal to 160 nm for light having a wavelength of about 550 nm if the display device is a transmissive type.

4. A method according to any preceding claim including a single uniaxial compensation film.

5. The method of claim 4, wherein the uniaxial compensation film has a thickness of about 15-25 microns and a retardation value of about 75-85 nm, and provides a viewing angle of at least 70 degrees from the top and the sides.

6. The method of any preceding claim further comprising setting a maximum predetermined thickness of the uniaxial compensation films to 50 microns.

7. The method of any preceding claim further comprising selecting the uniaxial compensation film based on thickness.

8. The method of any preceding claim further comprising:

dividing the uniaxial compensation film into a first layer and a second layer so that a combined thickness of the first and the second layers are substantially equal to the predetermined thickness;  
disposing the first layer so that it is closer to the first glass substrate than to the second glass substrate; and  
disposing the second layer so that it is closer to the second glass substrate than to the first glass substrate.

9. A method of designing a compensation film for a liquid crystal display device, the method comprising:

determining a position(s) of the compensation film(s); and  
making a total retardation value for the compensation film(s) positioned along a light path less than 200 nm for a light having a wavelength of 550 nm.

10. A method of designing a compensation film for a liquid crystal display device, the method comprising:

determining a position(s) of the compensation film(s); and  
making a combined thickness of the compensation film(s) positioned along a light path less than 50 microns.



11. A display device comprising:

a liquid crystal layer disposed between glass substrates so that long axes of liquid crystal molecules are oriented orthogonal to the glass substrates;  
 a set of compensation films coupled to at least one of the glass substrates, wherein the set of compensation films are selected based on having a total retardation value less than or equal to 200 nm for light having a wavelength of about 550 nm;  
 a polarization film coupled to the set of compensation films; and  
 a first electrode and a second electrode coupled to the glass substrates.

12. The display device of Claim 11, wherein the glass substrates comprise:

a TFT panel that includes an array of thin film transistors; and  
 a color filter array panel.

13. The display device of Claim 12, wherein the color filter array panel comprises:

a substrate;  
 a plurality of black matrices formed on the substrate;  
 color filters formed on the black matrices; and  
 a common electrode formed on the color filters.

14. The display device of Claim 12 or 13, wherein the TFT panel comprises:

a substrate;  
 gate wires formed on the substrate ;  
 an insulating layer formed on the gate wires;  
 silicon stripes formed on the insulating layer;  
 ohmic contacts formed on the silicon stripes;  
 data wire formed on the ohmic contacts and intersecting some of the gate wires; a passivation layer formed on top of the data wire; and  
 pixel electrodes formed on the passivation layer and selectively making contact with some of the data wire.

15. The display device of Claim 14, wherein the passivation layer has an uneven surface with protrusions and depressions.

16. The display device of Claim 14 or 15, wherein the pixel electrodes are made of a reflective material.

17. The display device of any of claims 11 to 16, wherein the polarization film is a first polarization film having a first polarization axis, further comprising a second polarization film coupled to the liquid crystal layer and having a second polarization axis that is oriented substantially perpendicular to the first polarization axis.

18. The display device of any of claims 11 to 17, wherein the set of compensation films are selected based on having a total thickness equal to or less than 50 microns.

19. The display device of any of claims 11 to 18 further comprising a protective film coupled to the polarization film to protect the polarization film, the protective film including triacetate cellulose.

20. The display device of any of claims 11 to 19, wherein the set of compensation films have negativity and generates retardation.

21. The display device of any of claims 11 to 20 further comprising a reverse dispersion phase difference film located between one film of the set of compensation films and the polarization film.

22. The display device of any of claims 11 to 21, wherein the glass substrates are separated by approximately 2.5 - 3.5 microns.

23. The display device of any of claims 11 to 22 having a viewing angle larger than 75 degrees from the top and larger

than 74 degrees from the sides at a contrast ratio of 2:1.

24. The display device of any of claims 11 to 23, wherein the display device has one of a reflective-type and a trans-  
missive-type configuration, wherein compensation films positioned along a light path have a collective retardation  
value of 160 nm for light of 550 nm wavelength.

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FIG.1

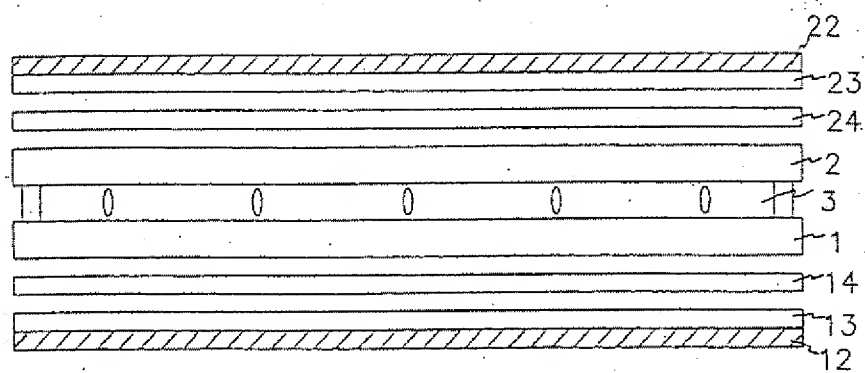
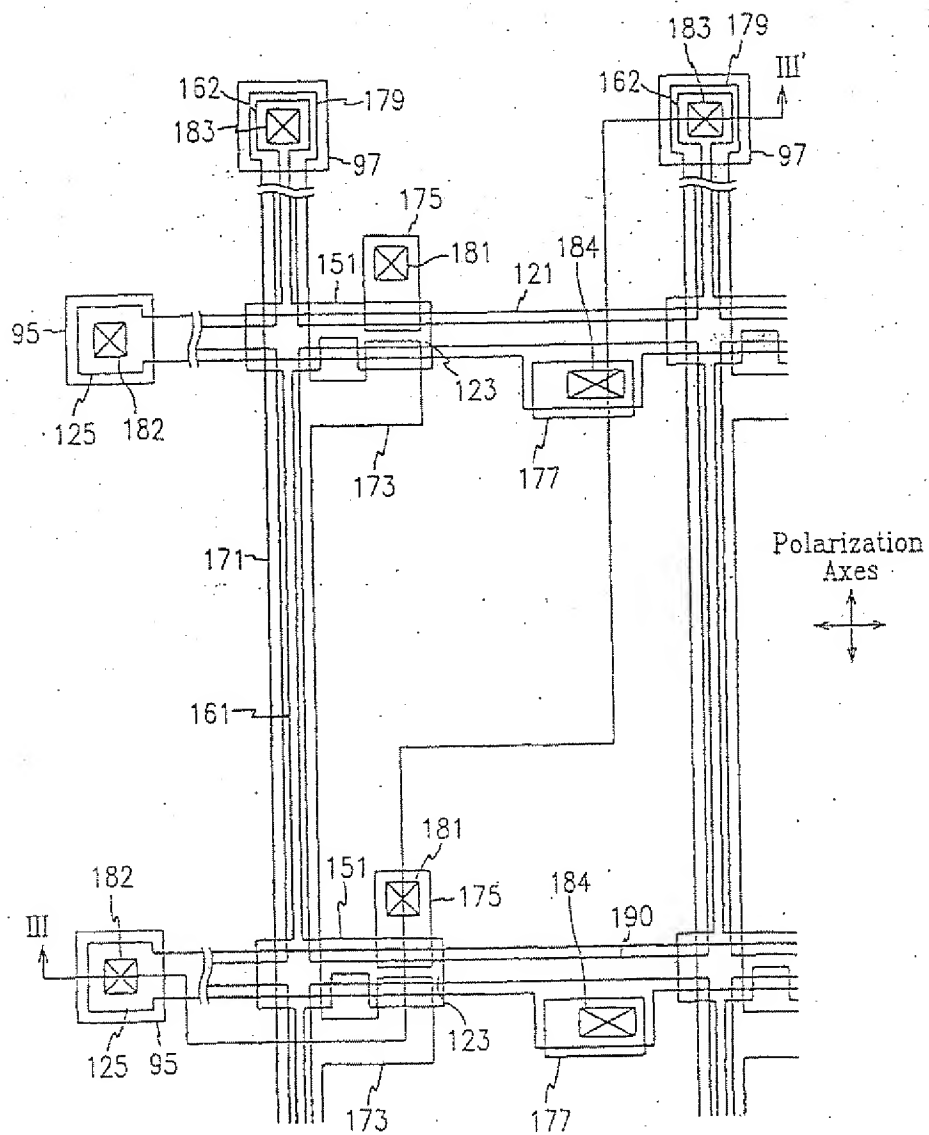


FIG. 2



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G  
F

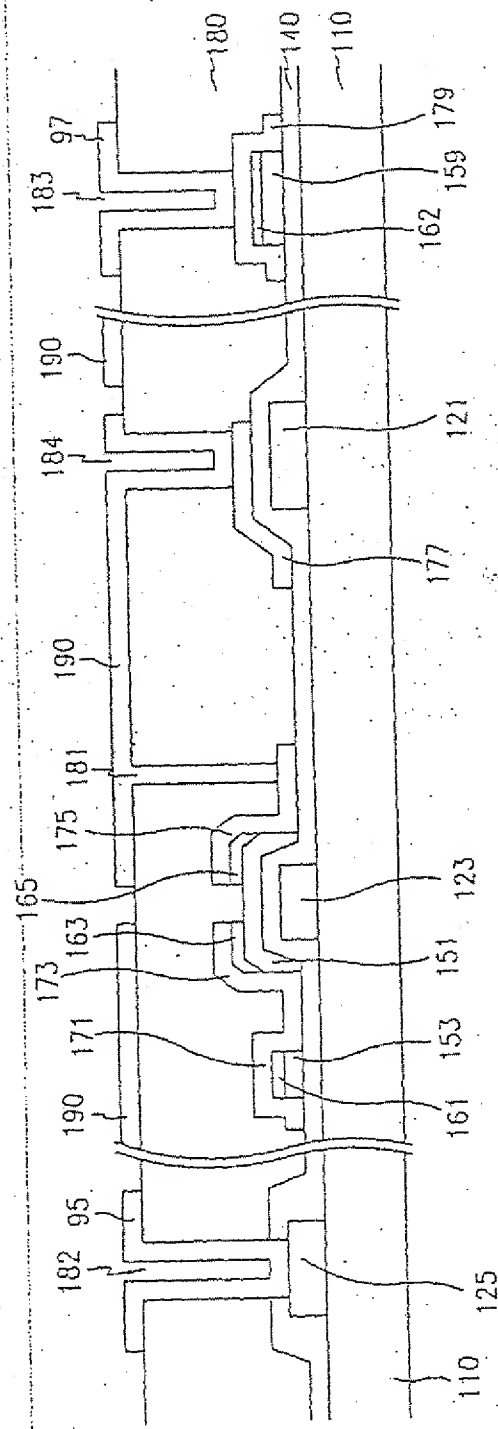


FIG. 4

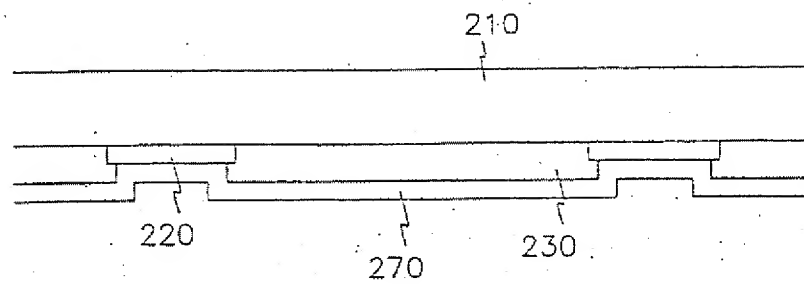


FIG. 5

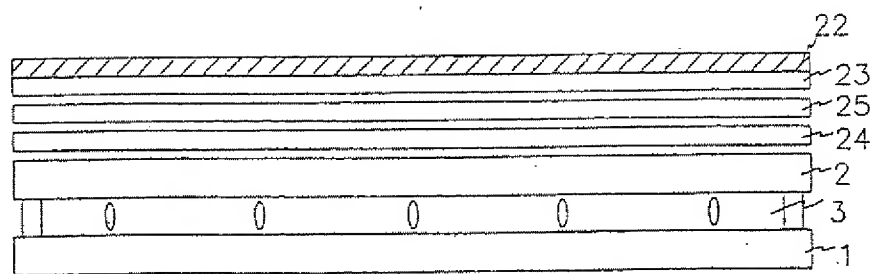


FIG. 6

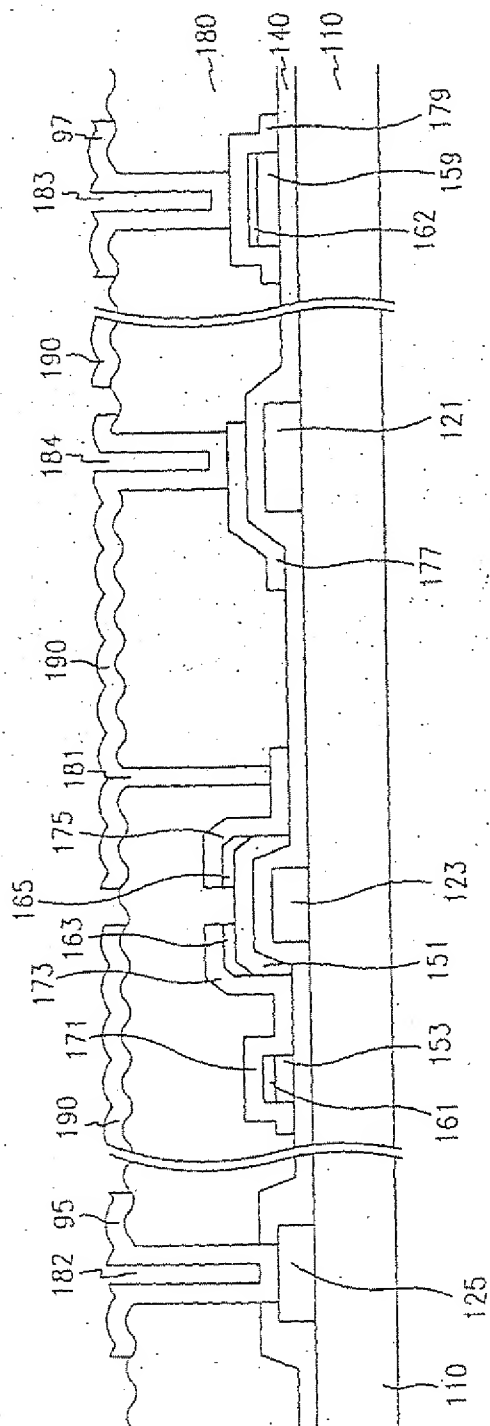


FIG. 7

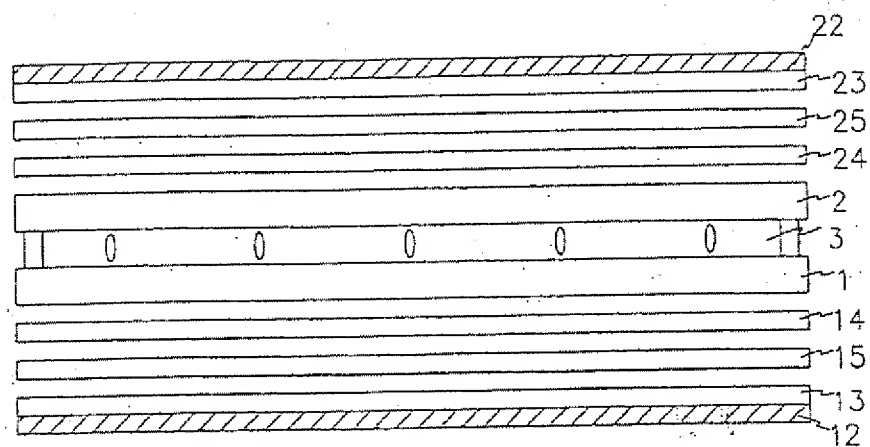




FIG. 8

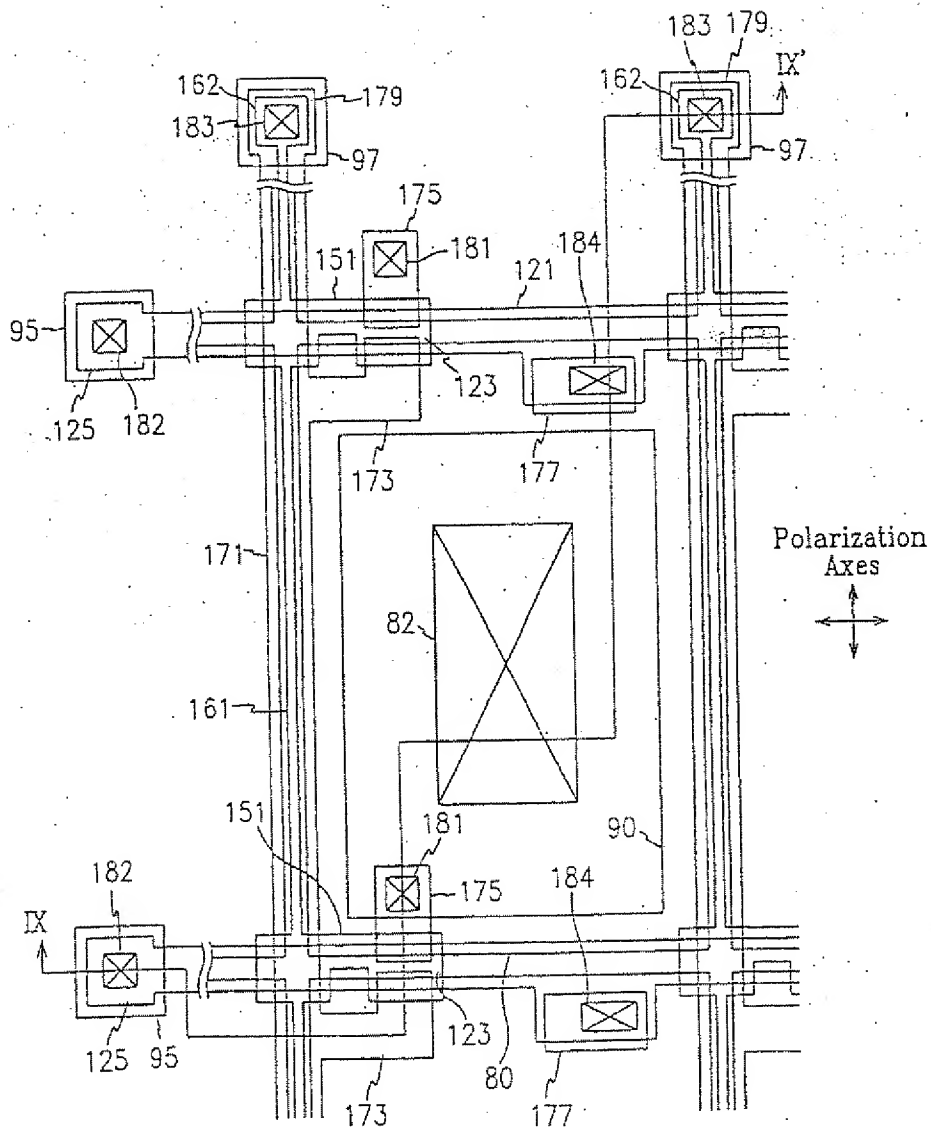


FIG. 9

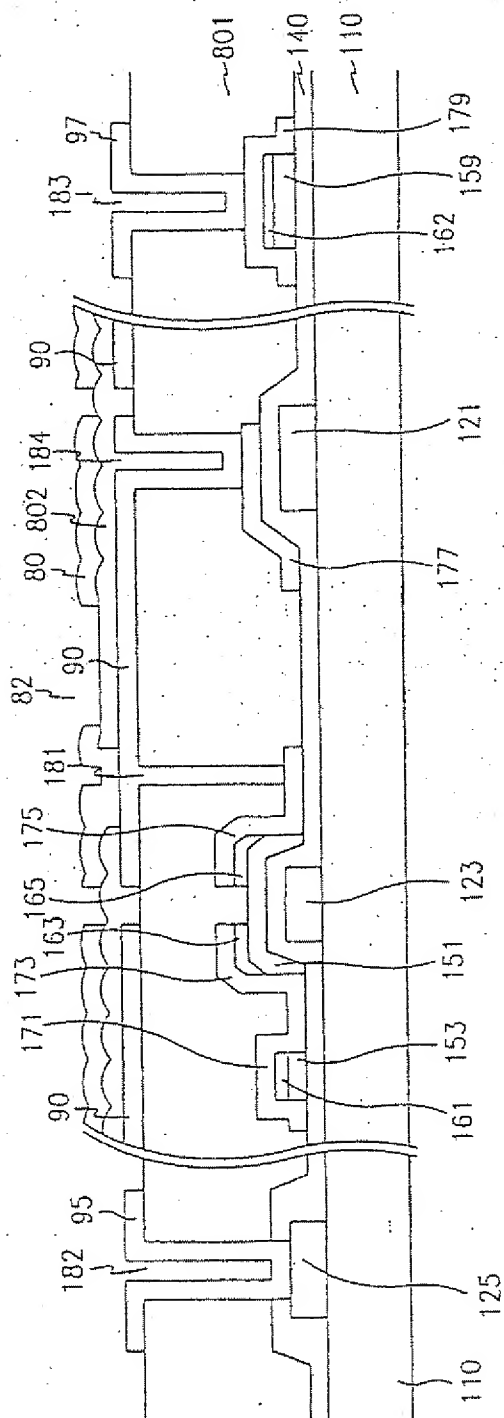


FIG.10

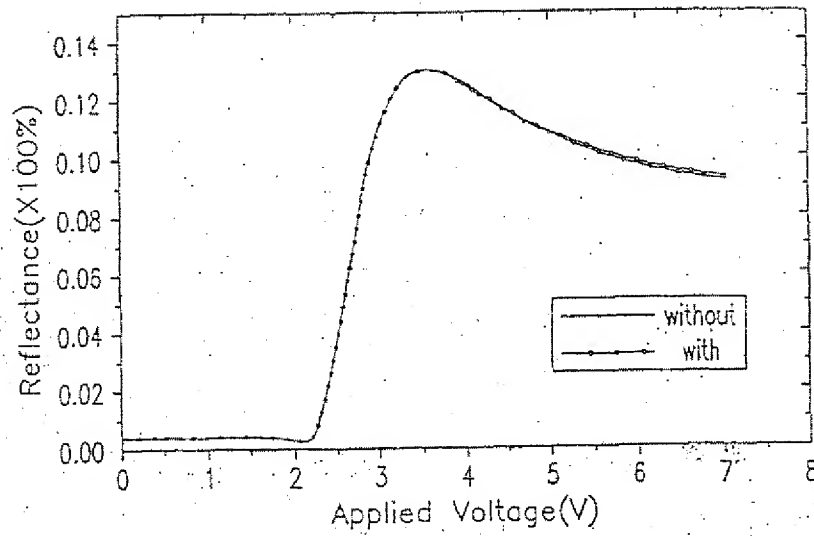


FIG.11

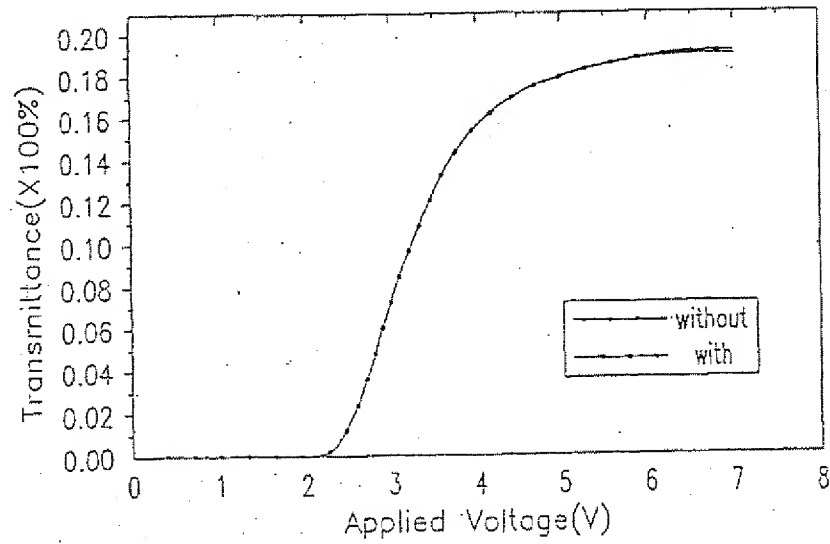


FIG.12A

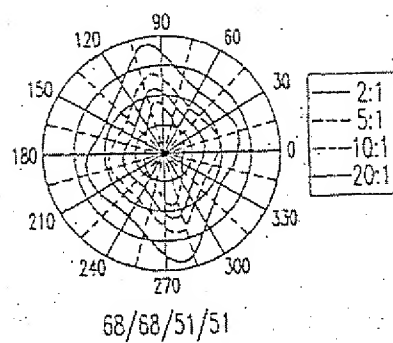


FIG.12B

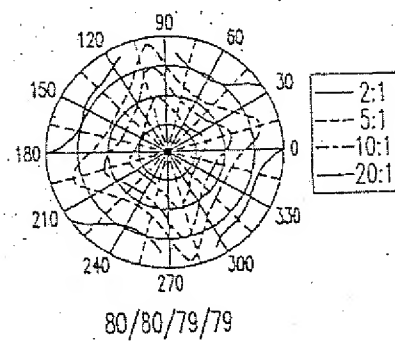


FIG.12C

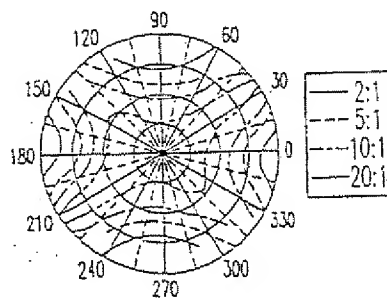


FIG.12D

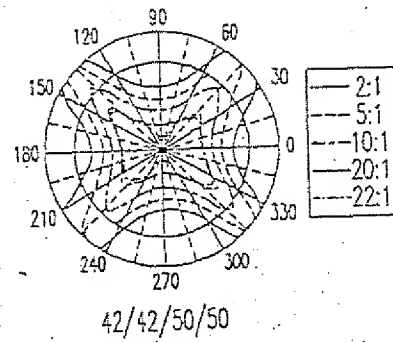


FIG.12E

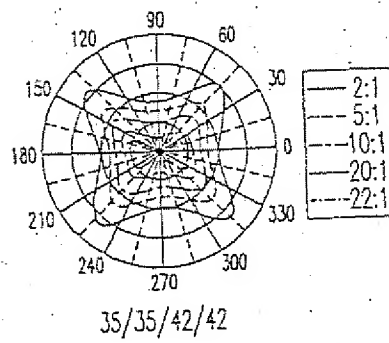


FIG.12F

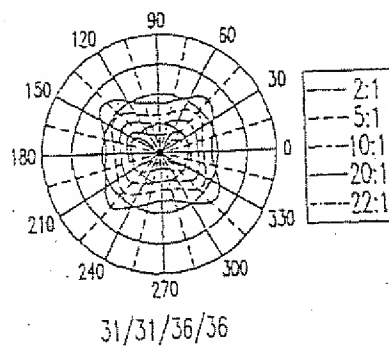


FIG.13A

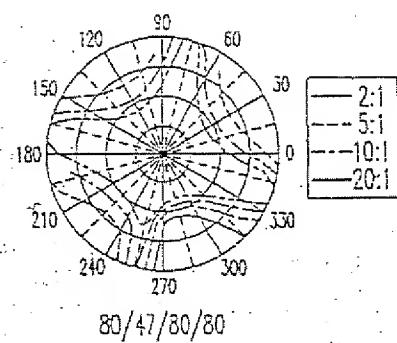


FIG.13B

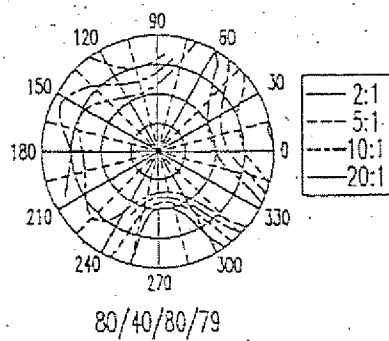


FIG.13C

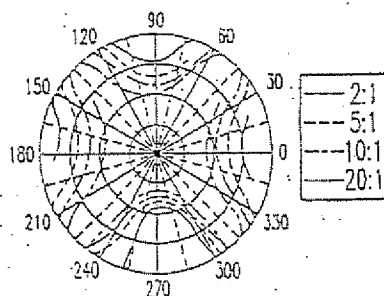


FIG.13D

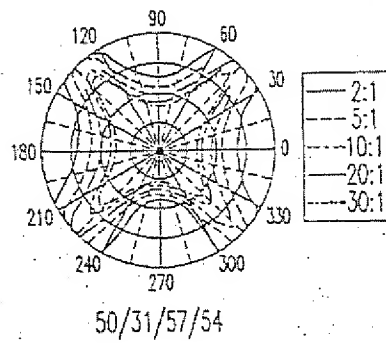


FIG.13E

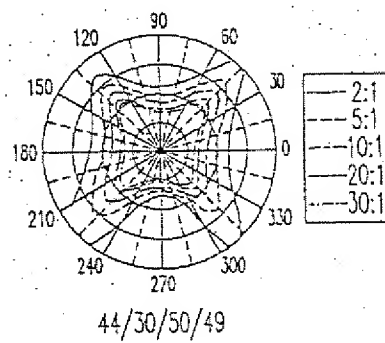


FIG.13F

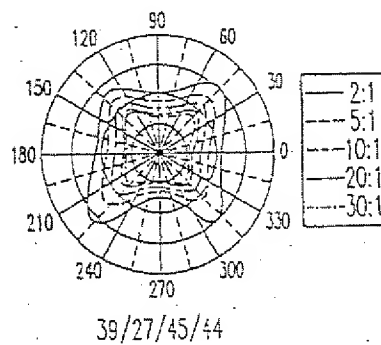


FIG.14A

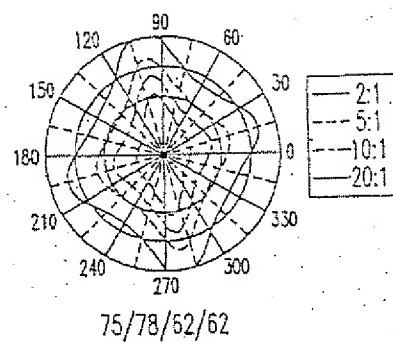


FIG.14B

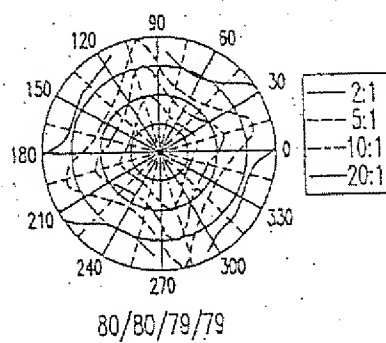


FIG.14C

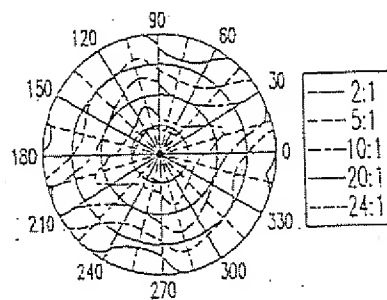
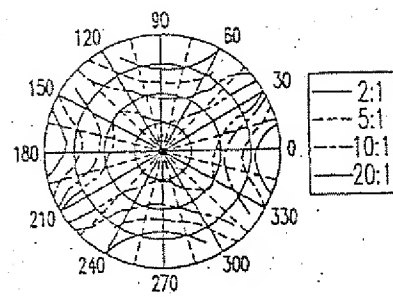


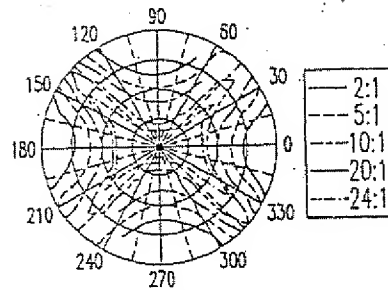


FIG.14D



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FIG.14E



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FIG.15A

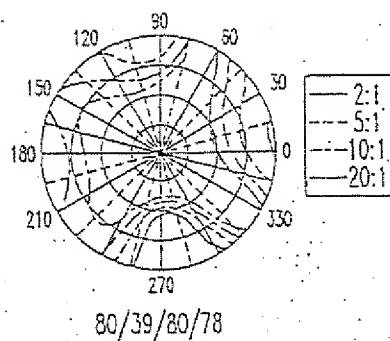


FIG.15B

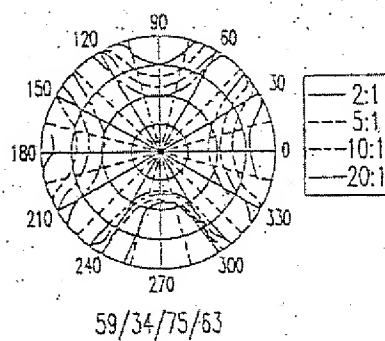


FIG.15C

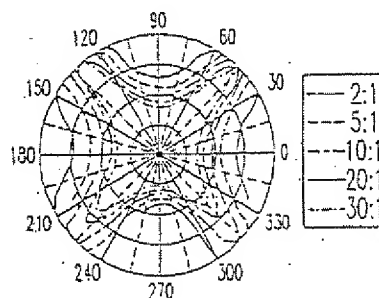


FIG.15D

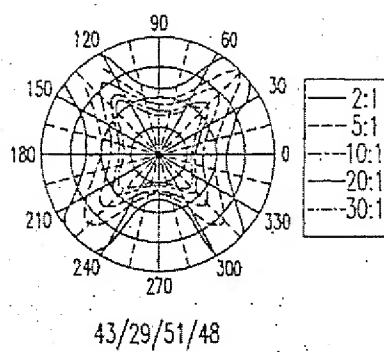
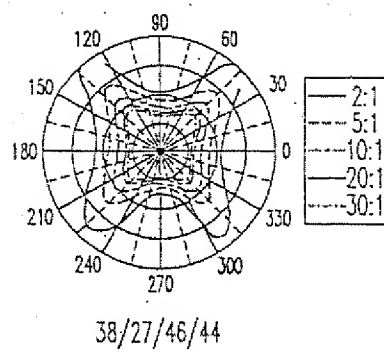


FIG.15E





European Patent  
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Application Number  
EP 03 25 4414

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X	US 2002/021400 A1 (CHEN JIAN-MIN ET AL) 21 February 2002 (2002-02-21) * abstract * * figures 1A, 1B, 11A-21, 24 * * paragraph [0013] - paragraph [0024] * * paragraph [0048] * * paragraph [0057] - paragraph [0107] *	1-11, 17, 18, 20-22	
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Place of search MUNICH		Date of completion of the search 26 September 2003	Examiner Kentischer, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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26-09-2003

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82